

ANTICIPATION AS SECOND NATURE

MINERAL COMPOSITE CAREA®

EDITORIAL

Changing standards, changing expectations, regulations that impose new requirements....

The building and construction industry is constantly changing. A moving world that forces us to reinvent ourselves to meet new needs and to keep ahead of the pack.

For us, this necessary anticipation has become second nature.... Since our creation 35 years ago, we have made innovation a daily commitment.

It is this capacity to imagine tomorrow that has made CAREA® a leader with unanimously recognised know-how.

We have never stopped developing our expertise to create a highly technical product range using a naturally ecological mineral.

Today CAREA® can offer eco-virtuous solutions using exclusive composite materials.

We are proud of our know-how and assert it. Of course, we continue to feed it and develop it to become an increasingly unavoidable actor...

An actor that counts and, stimulated by your trust, shows the way.

We believe that the future is designed today!



CONTENTS

8-9	THE GROUP	14-1
10-11	CAREA® MATERIALS	1 6 1
12-13	OUR COMMITMENT	16-1

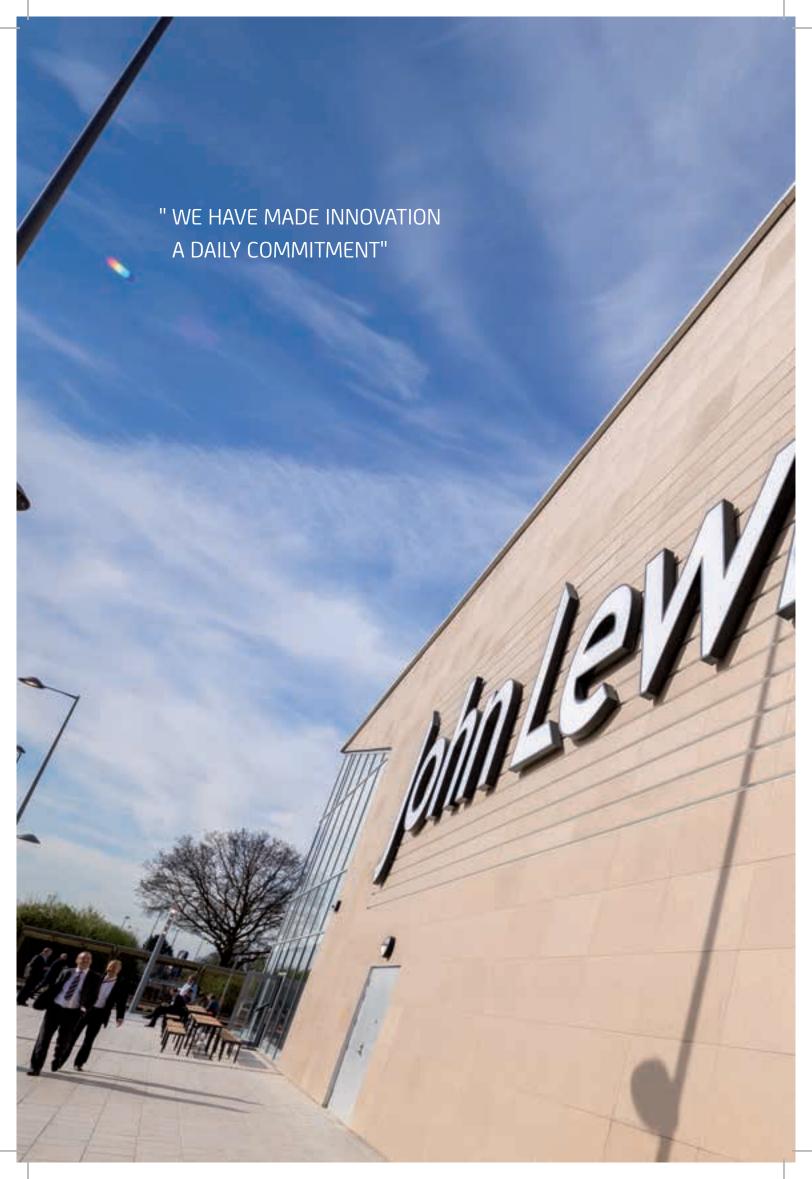
CAREA® SYSTEMS

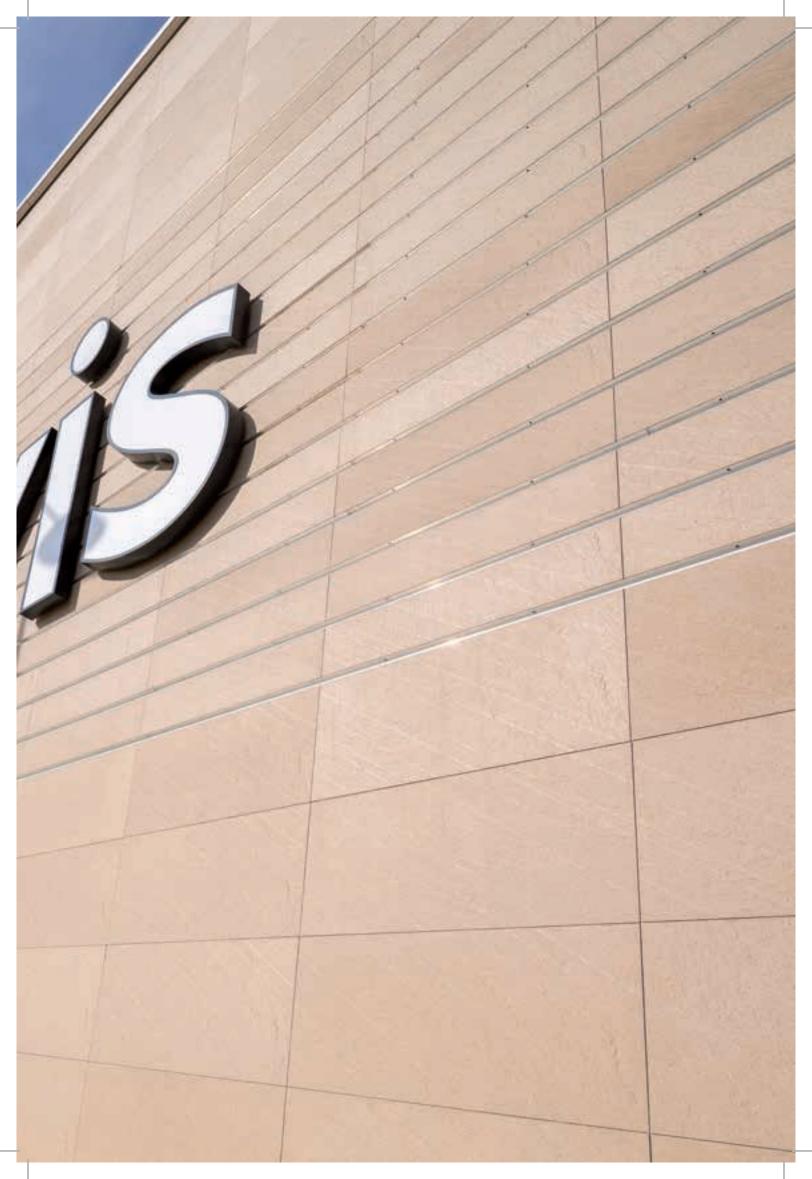
UNIQUE EXPERTISE MULTIPLE ACTIVITIES

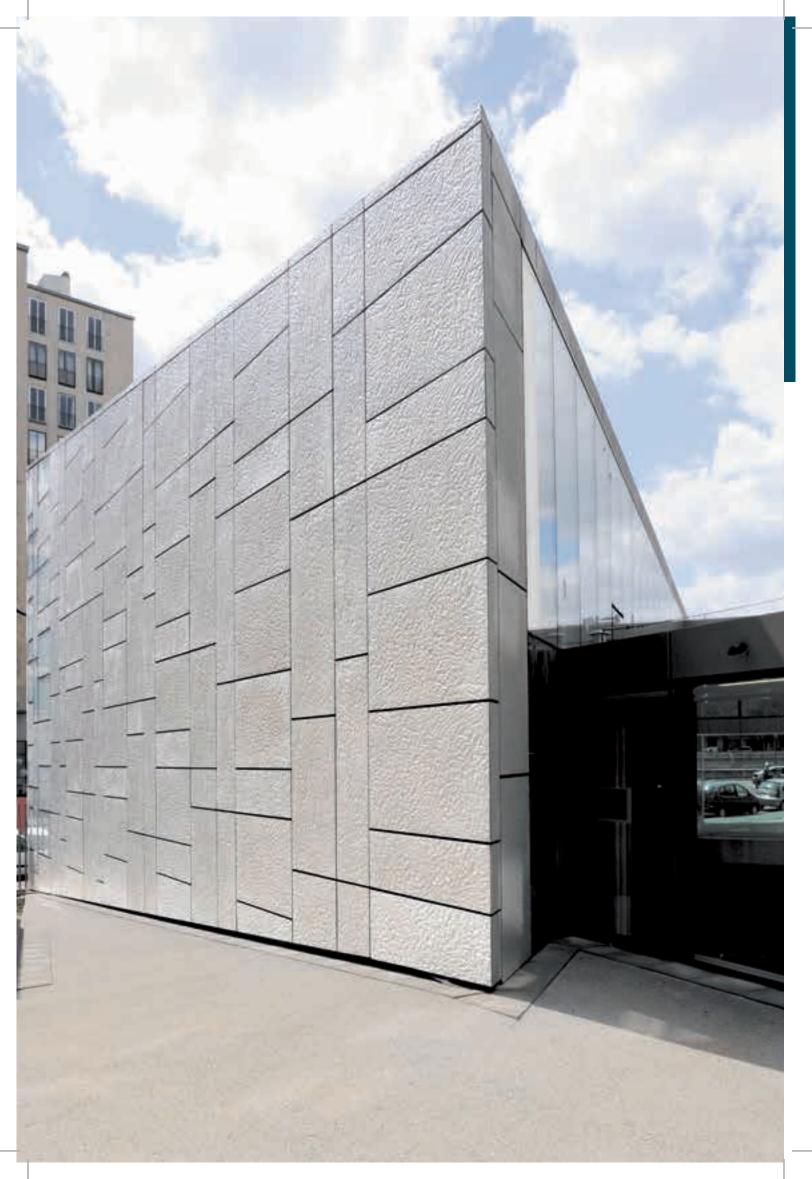
FROM MATERIALS TO MARKETING

CAREA® FACADE	18-19
EXTERNAL THERMAL INSULATION	20-21
OUR RANGES	22-23
CAREA® INTERLOCKING PANELS	25-37
Systems	26-27
ALPHA	28-29
AQUILA	32-35
The colour range	34-37
CAREA® GROOVED PANELS	20.57
Systems Systems	
Grooved panels	40-41
ARDAL	42.45
ACANTHA	
ARMADA	50-53
Undercut panels	
ARTEMA	
The colour range	56-59
ADDITIONAL PRODUCTS	
HOB: Window pod systems	60-61
CAREA® PRIMALU Backing structures	62-63
C. D. C. D. C. C. D. V. C.	
CAREA® SERVICES	
CAREA® TECHNICAL CENTRE	
CAREA® School	65
PHOTO LIBRARY	66-69









CAREA® GROUP OUR VALUE SERVING OUR AMBITION

ONGOING INNOVATION

For over 30 years the CAREA® Group has been designing, manufacturing and distributing building products made from natural materials. As a major manufacturer in the cladding and external insulation markets, CAREA® has proved its know-how and expertise surrounding mineral composite materials through the development of two other activities: External paving and sanitary equipment for kitchens and bathrooms, including sinks, wet rooms, shower cabins and shower bases.

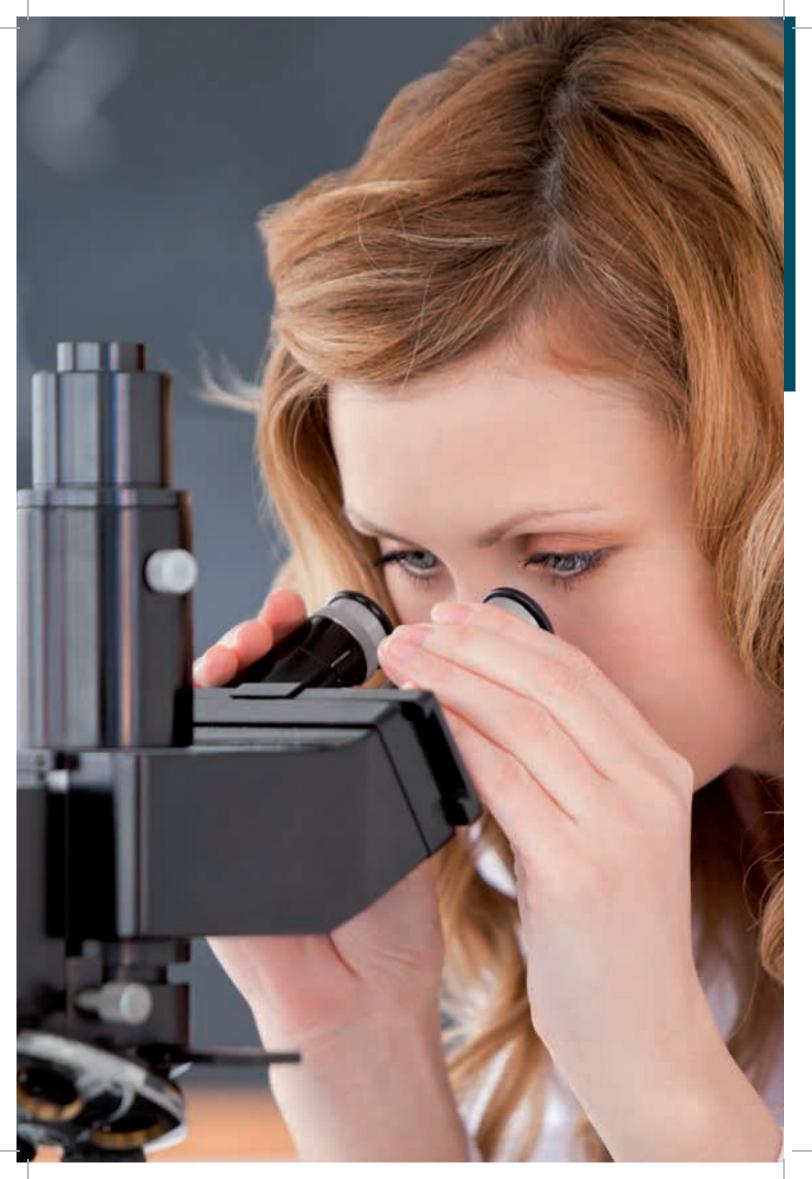
OUR SKILLS

The CAREA® Group has over 300 employees and at the European level has three sites in France dedicated to its three activities, a technical centre and a certified professional training centre, the "CAREA® SCHOOL", as well as a research laboratory which is an expression of our desire to be innovative and to continuously improve the technical and aesthetic qualities of these materials.

RESPECT THE ENVIRONMENT

CAREA® believes certain values are highly important. CAREA® has always believed it is important to prioritise eco-friendliness. In order to evaluate the environmental impact of its materials, CAREA® has created environmental and health declarations for all its products. (FDES compliant with the standard of p01 010), the equivalent of BREEAM.

- 3 factories in France
- 3 activities: Cladding, Sanitairy products, external paving
- 1 technical department
- 1 training School CAREA SCHOOL
- 1 R&D department



CAREA® MATERIALS

- Exclusive materials developed by CAREA® Group.
- A total supply service:
 From conception to manufacturing, your ideas becoming reality.
- A continuous care for innovation and development maintains CAREA® at the forefront
- CAREA® masters 3 types of facing: Cladding (Rainscreen), Panelling and Surfacing.
- A skilful and reactive business team is always available in technical centre.
- A training centre "CAREA® SCHOOL" opened to professionals who want to improve their skills in cladding systems.
- An eco-friendly behaviour: CAREA® products are subject to an FDES (Environmental and Health Declaration) equivalent to BREEAM.

OUR STRENGTHS

- Secret fixing
- Non-porous products (unaffected by graffiti)
- Resistance to external and meteorological aggressions
- Exclusive materials developed by CAREA® Group.

ALL PRODUCTS DEVELOPED,

MANUFACTURED AND SOLD BY CAREA®

COME WITH A CSTB / BBA / ITB TECHNICAL

APPROVALS AND A GUARANTEE.

ECO-FRIENDLY

The cladding, panelling and surfacing solutions developed for over 35 years by CAREA®, fully meet the requirements of the latest thermal regulations and offers unrivalled architectural possibilities.

CAREA®
CONFIRMS
ITS LEADING
POSITION IN THE
MARKET FOR
EXTERNAL THERMAL
INSULATION.

Years of R&D have enabled CAREA® to design and manufacture products to meet the market and environmental requirements.s.

CAREA® CARRIED OUT A STATUS REPORT ON THE IMPACT OF ITS PRODUCTS ON THE ENVIRONMENT COMPLETING THE

FDES (SANITARY AND ENVIRONMENTAL DECLARATION STANDARDS) EQUIVALENT OF BREEAM AND CONFIRMING ITS

ENVIRONMENTALLY FRIENDLY BEHAVIOUR.

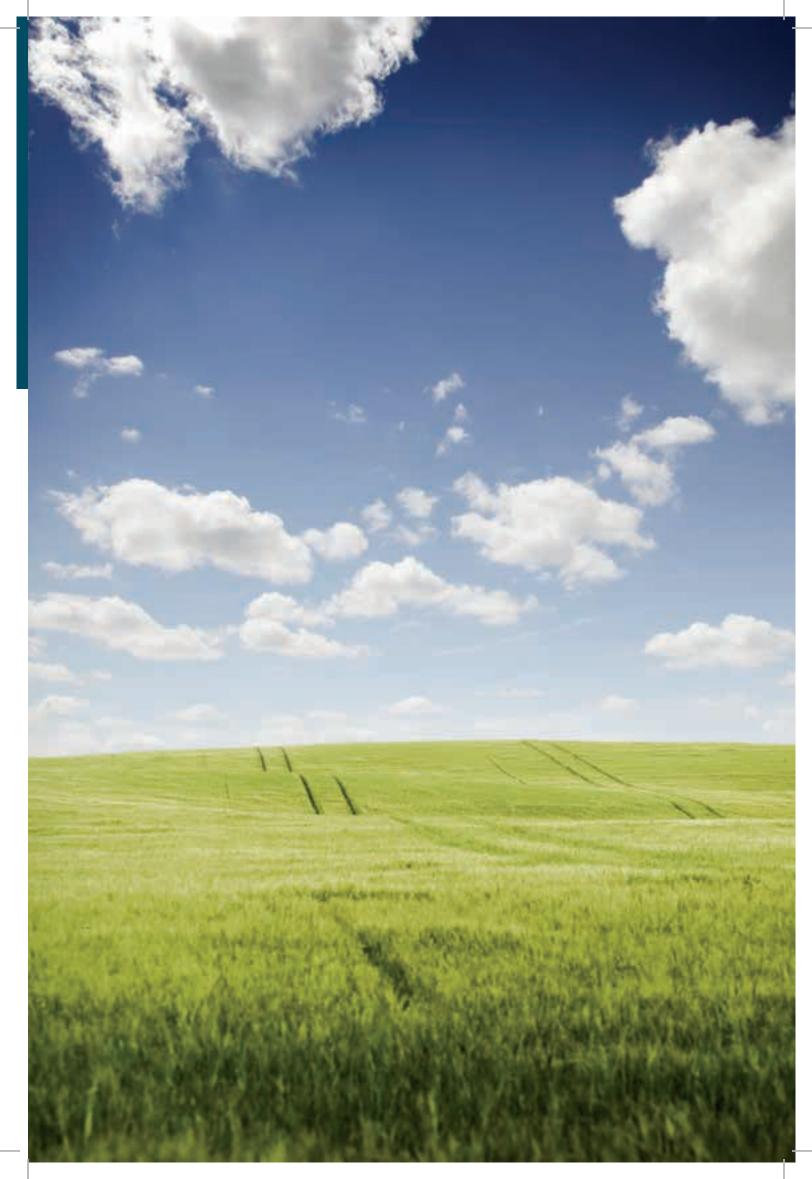
- USE OF NATURAL RESOURCES
- LOW ENVIRONMENTAL IMPACT DURING MANUFACTURE AND INSTALLATION
- LOW WASTAGE ON SITE

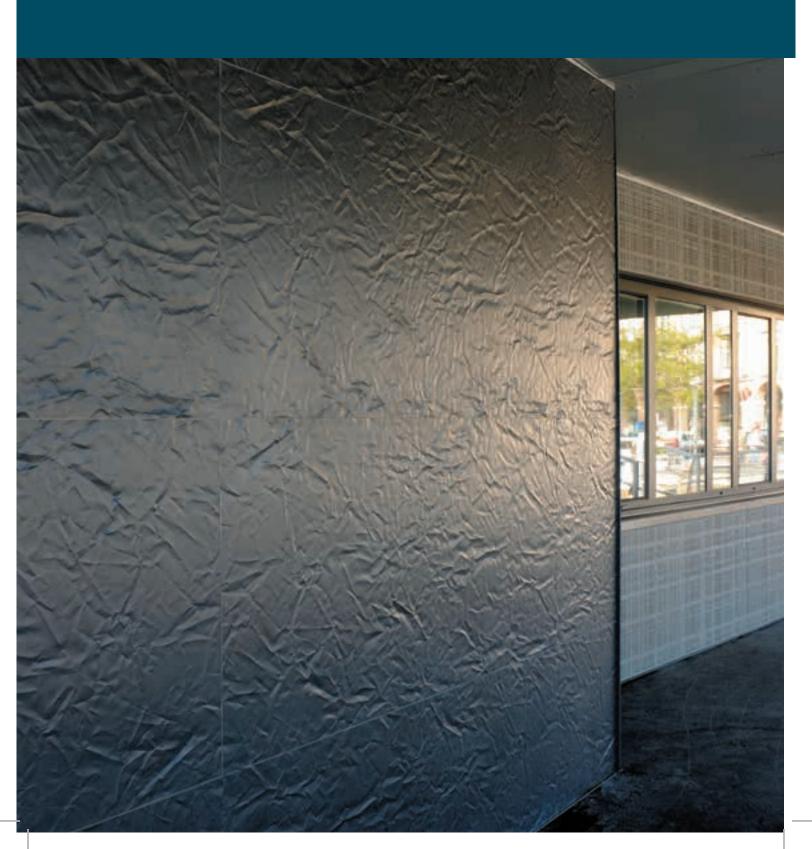
STANDARDS WE ARE COMMITTED TO











CAREA® GROUP: UNIQUE EXPERTISE, MULTIPLE ACTIVITIES

INDUSTRIAL KNOW-HOW AND UNIQUE EXPERTISE Thanks to its industrial know-how and its unique experience of the composite mineral material, CAREA® Group currently proposes a complete range of solutions, based on three main activities: the Facade panel market for External Thermal Insulation, sanitary equipment for the kitchen and bathroom (sinks, washbasin stands, cabins and bath areas) and external paving.



CAREA® Facade

Our CAREA® facade range allows you to fully express your creativity through your walls, and meet all your requirements, both technical and aesthetic, while maintaining good value for money.

CAREA Facade panels are easy to install and adapt to all your projects - both new build and refurbishment - and make it possible to limit energy loss. In fact, thanks to our commitment to sustainable development, we have developed innovating external thermal insulation solutions for interlocking panels, cladding and surfacing that meet the requirements of the new heat regulations.



CAREA® Sanitary

Sinks, sink + unit concepts, washbasin stands, washbasin stands + units, shower cabins and bath areas: our kitchen and bathroom solutions are a source of inspiration for all your interior design projects. **A choice of textures and colours, or sizes**: all combinations are possible, and you are certain to benefit from an exclusive material, recognised for its high technical qualities.



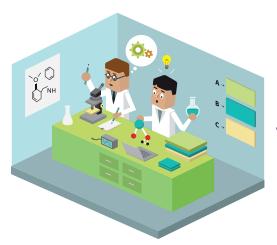
CAREA® Flooring

Our composite mineral materials models are very "design" and show a good balance between appearance and strength. Unalterable and high performance, they withstand external aggression and shocks while offering a modern and trendy style.

MONITORING ALL ITS ACTIVITIES

By privileging vertical integration from mineral selection to the sale of its products, CAREA® demonstrates its will to control all its activities. We have one objective: to guarantee our customers an exemplary level of quality.



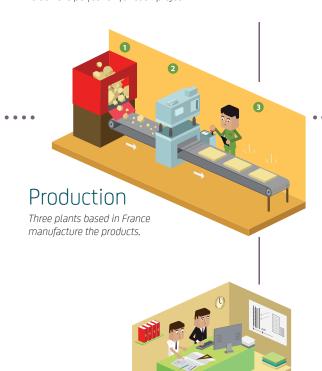


R&D Laboratory

Our R&D laboratory continuously seeks to improve our CAREA® product quality, using new, and ever more innovating mixes. Our ain: to achieve a product that is more technical, more design, and more efficient.



In order to obtain the perfect installation everytime, we created carea® school. our dedicated technical team trains you in every stage of fitting our products to achieve perfection for each project



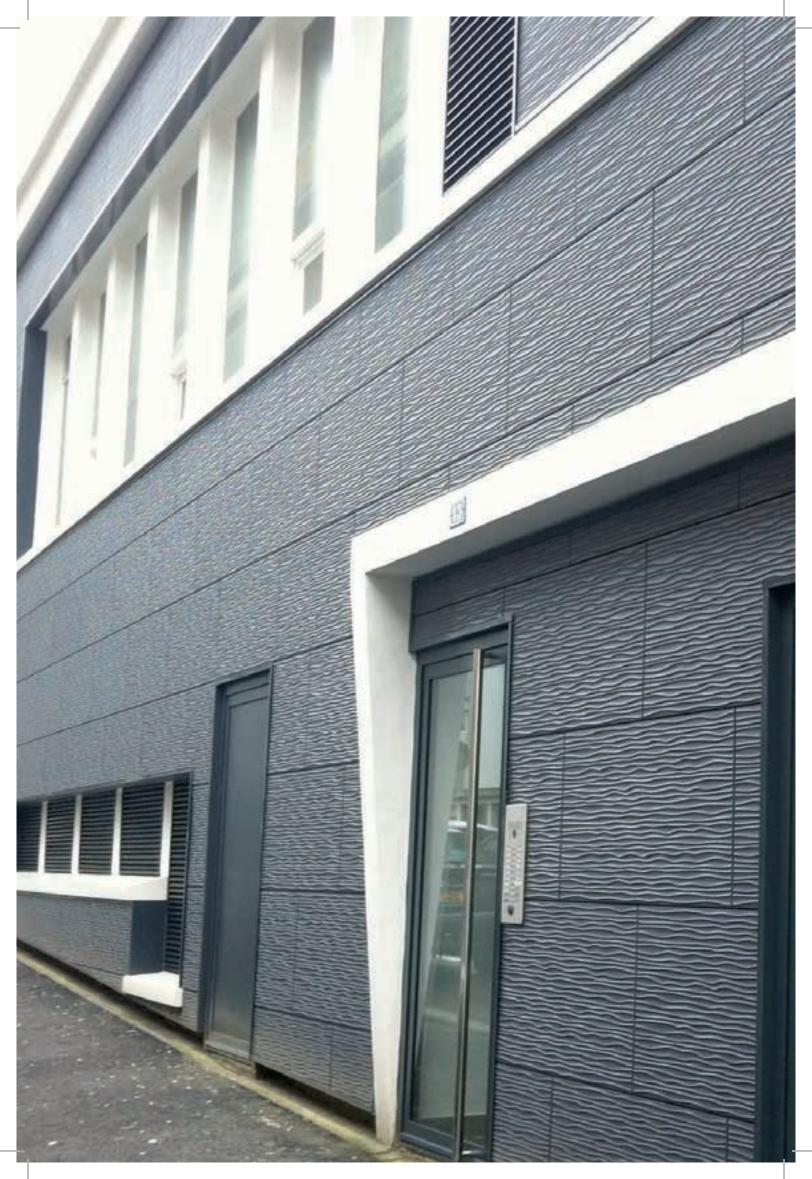
CAREA® Technical centre

To answer your technical enquires, carea has created the technical centre and design department



Marketing

Thanks to our integrated sales force, our products are recommended to a wide audience, project owners, contractors and fixers.





CAREA® FACADE

CAREA® MEETS THESE NEW
REQUIREMENTS BY PROVIDING
OPTIMUM THERMAL PERFORMANCES

EXTERNAL THERMAL INSULATION (E.T.I.)

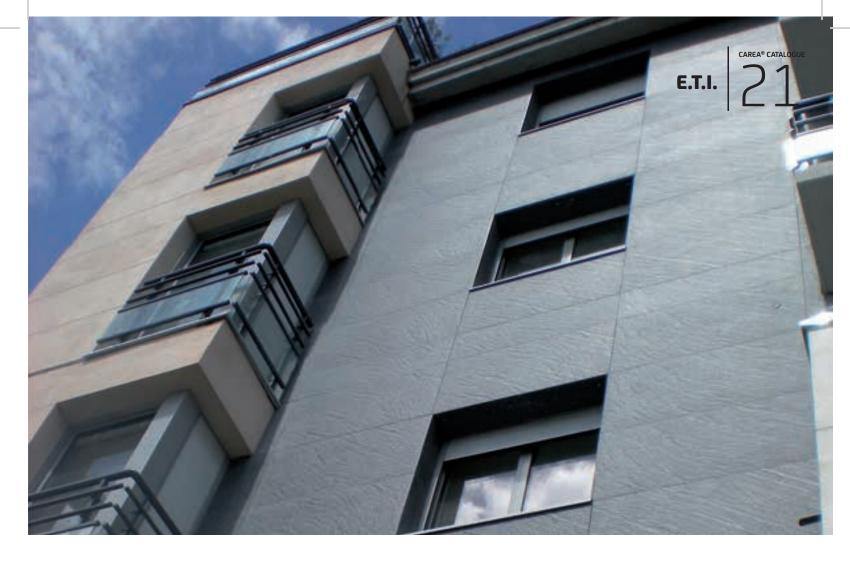
EXTERNAL THERMAL INSULATION, KNOWN AS E.T.I., IS A TECHNIQUE TO TREAT FACADES DESIGNED TO SIGNIFICANTLY INCREASE THE THERMAL PERFORMANCES OF THE WALL.

IT ALSO BRINGS SIGNIFICANT ENERGY SAVINGS.

This technique fully contributes to the comfort of the inhabitants and also gives the building added value. E.T.I. consists in placing the insulating material outside the building (on the cold side), rather than on the inside (warm side).

External thermal insulation has the advantage of doing away with thermal bridges. E.T.I. processes apply to new and existing builds (private housing and apartment blocks, hospitals, offices, etc.)

The "Grenelle de l'Environnement" (French conference on ecology) highlighted this insulation technique by announcing a 15% reduction in energy consumption every 5 years, to reach 40% in 2020. Over 30 million buildings are concerned, including private housing and apartment blocks. The long term objective is to have energy saving, or even energy positive, housing thanks to the use of E.T.I. systems combined with renewable energy sources.



The benefits of an E.T.I. system

If external thermal insulation uses thermal notions and regulations, for example

European Technical Approvals (E.T.A.), it is also based on compliance with installation best practises.

REDUCTION

Reduction of energy loss by removing cold bridges

PROTECTION

Protection of building envelope from the weather

COMFORT

Improvement of summer and winter comfort by increasing thermal
inertia, while guaranteeing perfect continuity with
other elements such as the roof,
the joinery, the doors, etc.



35%
IS THE ENERGY LOSS
RATE WHEN THE WALLS
OF A DWELLING
ARE INCORRECTLY

INSULATED



RT 2012
FRENCH STANDARDS
FOR
NEW ENERGY
CHALLENGES



7.3%

OF HOUSEHOLD'S

CONSUMPTION

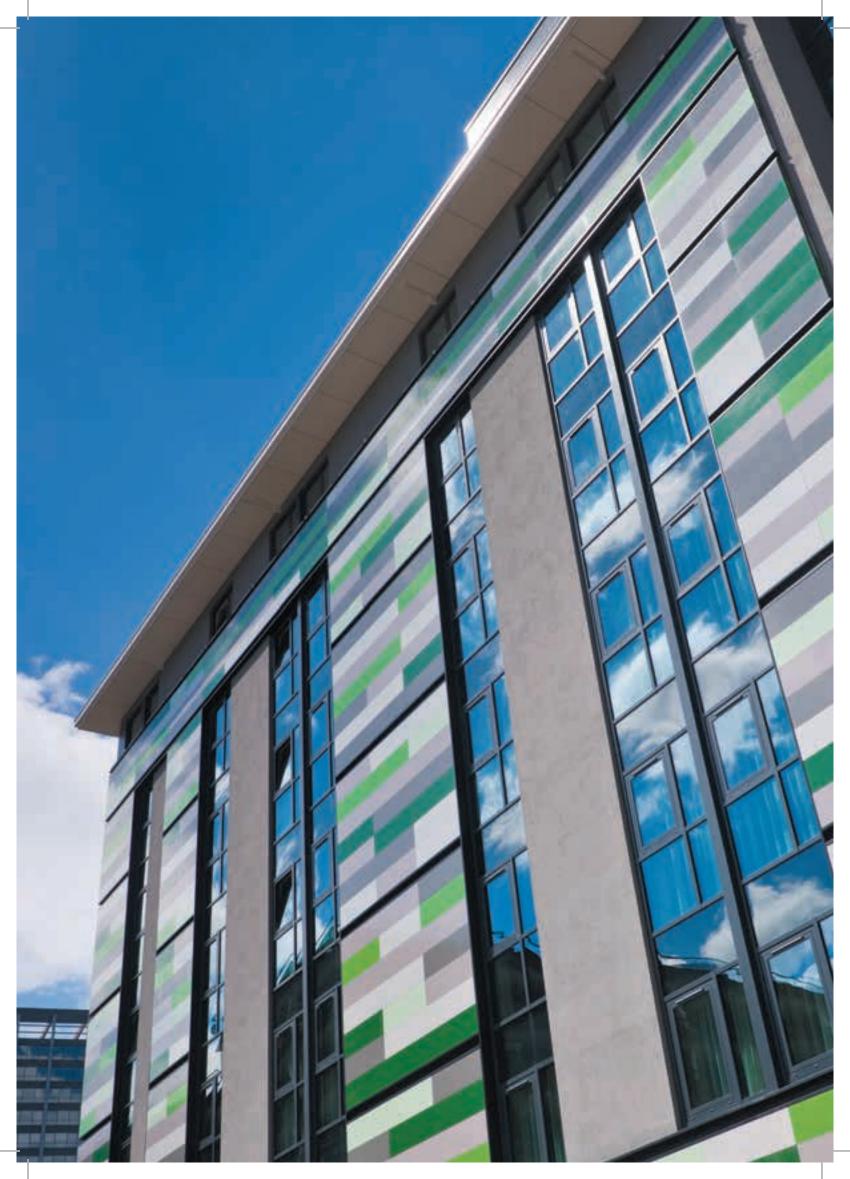
EXPENSES IS FOR ENERGY

OF WHICH 3,8% FOR

HOME ENERGY

		SYSTEMS		PRODUCTS	FINISHES	SIZES L x H (in mm)	WEIGHT kg/m²		
	EA® OCKING ELS			ALPHA	PIERRE DU SUD PIERRE DE LOIRE MATT BRICK SLATE	510 x 340 700 x 470	from 6.9 to 7		
CAREA® INTERLOCK PANELS	CLADDING / INTERLOCKING PANELS SURFACING		AQUILA	MATT PIXEL DUNE CARVI	600 x 300 600 x 600 600 x 1200 1200 x 600 1350 x 600	from 8 to 12.5			
	ANELS	<u>9</u>		ARDAL (511)	MATT GLOSSY SHELL RIVEN	14 sizes from 450 x 450 to 1200 x 600	26		
				ACANTHA (514) (516)	MATT GLOSSY RIVEN PAPYRUS RHODES URBA [NEW] MOON	<i>[NEW]</i> Maximum size 3000 x 900mm	from 35 to 43		
	INCEA INCEA		CLADDI	CLADDIN			MATT GLOSSY RIVEN RHODES PAPYRUS	1800 x 450	
(ARMADA	CAUCASE	600 x 500 and 400 x 500 (cannot be dissociated)	50		
				(521)	MATT	900 x 300			
	0				SCHISTE	500 x 500 750 x 500 1000 x 500			
	CAREA GROOVED I	CLADDING	FACINGS ON INSERTS	ARTEMA	MATT GLOSSY PAPYRUS RHODES URBA TAÏGA VEGETAL WOOD PRINT BESPOKE	Maximum size 2400 x 1000	from 38 to 50		

				23
37				
	COLOURS	TECHNICAL APPROVALS	PAGE	, Take
	66 COLOURS P. 34/37	CSTB www.czes Gradu)	28	
	P. 34/37	ma va servera ECSTB www.cras facidati	32	
		EBA SEC	42	
		EBA	46	
	89 COLOURS P. 56/59	CSTB www.cras facility	50	
		and and pulmons CSTB www.cres firedata	54	
			-	

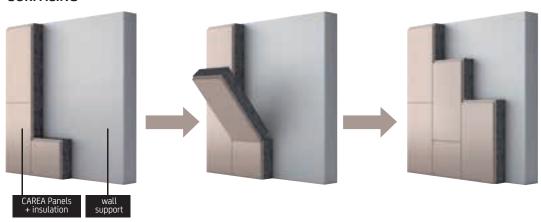


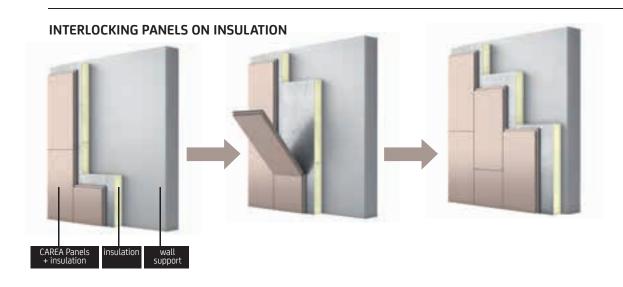


CAREA® INTERLOCKING PANELS

SYSTEMS

SURFACING





OTHER SYSTEM

CLADDING can be installed on wood frame and wood frame buildings)



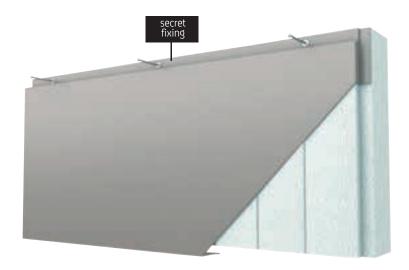


HAVE A LOOK ON CAREA® SCHOOL P. 63.



Flash the codes to access the surfacing demonstration videos.

SURFACING IS ON EXTERNAL IN SULATION SYSTEM MADE UP OF CAREA® INTERLOKING PANELS AND FACTORY INSTALLED INSULATION MATERIAL.



OUR STRENGTHS

- Fast and economic fixing
- Secret fixing
- Insulation thickness from 40 to 120 mm
- Rock wool PSE th38 PSE th32
- Polyurethane
- High resistance for exposed wall based
- Easy maintenance
- High durability
- Improves facade watertightness

DRESS & INSULATE YOUR EXISTING FACADE AT ONCE!



WREXHAM UNIVERSITY Architect: AEW Architect

Main contractor: Midas construction **Fixer:** Simco external facades



THE COST EFFECTIVE SOLUTION

izes

510 x 340mm 700 x 470mm

HICKNESS

3mm 5mm (Q4) Shock resistance

VEIGH

7 to 12kg per m²



PIERRE DU SUD



PIERRE DE LOIRE



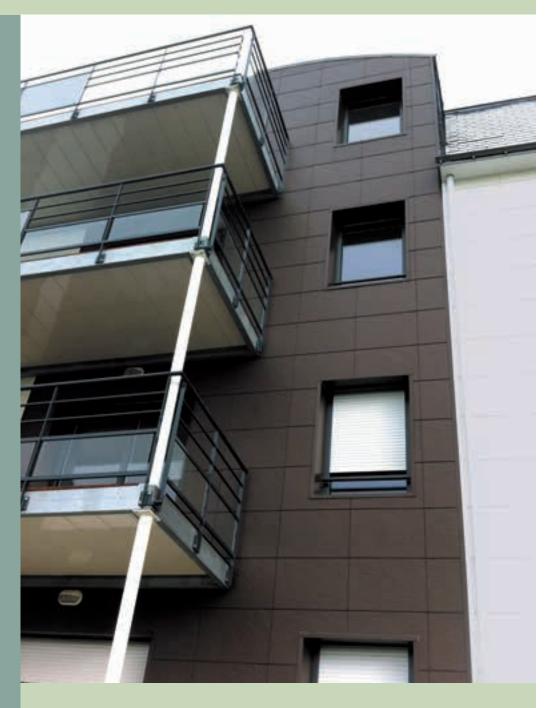
MATT



SLATE



COLOURS ON P. 34/37



LE NAUTILUS - AURAY Architect: Cabinet Bruchec (Hennebont) Main Contractor: SA Aiguillon (Lorient)







TECHNICAL **SPECIFICATIONS**ALPHA

FINISHES	PANEL SIZES L x H (in mm)	THICH	(NESS	WEIGHT PER m² in kg (without insulation)		JOINT SIZES l x d (in mm)	PANELS m²	FIXTURES m²
PIERRE	510 x 340	STANDARD	REINFORCED Q4	STANDARD	RENFORCÉ Q4	C 1	5.76	11.5
DU SUD	700 x 470					6 x 4	3	6
PIERRE	510 x 340		7 12	C A	5.76	11.5		
DE LOIRE	700 x 470	3				6 x 4	3	6
MATT	510 x 340		5			6 x 4	5.76	11.5
MAII	700 x 470						3	6
SLATE	630 x 510			7.8	9.3	3 x 4	3	6
BRICK	650 x 520			9.3	14.7	8 x 12	3	6

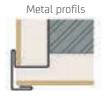
INSULATION INTERLOCKING PANEL PERFORMANCE

Performance range (R in W.M²/K) given for information purposes

		1.2 >1.5	1.8 >2.05	2.4 >2.55	3.05 >3.1	3.5 >3.7	3.7 >4.35	4.5 >5.15	5.35 >6.0	6.2 >6.5	6.8 >7.05
PSE Th38 Rock wool	thickness (mm)	60	80	100	120	140	160	180			
PSE Th32	thickness (mm)	40	60	80	100	120	140	160	180		
PSE Th38 + PIR Th24	thickness (mm)					100	120	140	160	180	
PSE Th32 + PIR Th24	thickness (mm)						100	120	140	160	180

FINISHES FOR **SPECIAL POINTS**

		Metal profils	Welded corners
ALPHA	ALL FINISHES	yes	yes





NEW

MAKER OF IDEAS

1350 x 600mm (Landscape) 1200 x 600mm (Landscape) 600 x 1200mm (portrait) 600 x 600mm 600 x 300mm

4mm 5mm (Q4)

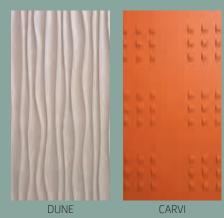
9 to 13kg/m²



MATT



PIXEL



COLOURS ON P. 34/37

AQUILA STRENGTHS



CARRE DE SIAM BREST Architect:

CABINET CAP ARTECTURE à Brests LUCAS REHA LAVAL





MADE IN FRANCE

TECHNICAL **SPECIFICATIONS**AQUILA

FINISHES	PANEL SIZES L x H (in mm)	THICH	(NESS	WEIGHT PER m ² in kg (without insulation)		JOINT SIZES L x d (in mm)	PANELS m²	FIXTURES m ²			
CARVI	600 x 1200 1200 x 600 1350 x 600	STANDARD 4	SOLID	STANDARD 9	SOLID 13		1.38 1.24	4.15 to 6.9 3.7 to 6.15			
PIXEL	600 x 1200 1200 x 600 1350 x 600	4		12.5	13		1.38 1.24	4.15 to 6.9 3.7 to 6.15			
DUNE	600 x 1200 1200 x 600 1350 x 600	4	5	12.5	13				6 x 15	1.38 1.24	4.15 to 6.9 3.7 to 6.15
MATT	600 x 600 600 x 300 600 x 1200 1200 x 600 1350 x 600	2.8		9			2.78 5.56 1.38 1.24	5.5 11 4.15 to 6.9 3.7 to 6.15			

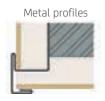
INSULATION INTERLOCKING PANEL PERFORMANCE

Performance range (R in W.M²/K) given for information purposes

		1.2 >1.5	1.8 >2.05	2.4 >2.55	3.05 >3.1	3.5 >3.7	3.7 >4.35	4.5 >5.15	5.35 >6.0	6.2 >6.5	6.8 >7.05
PSE Th38 Rock wool	thickness (mm)	60	80	100	120	140	160	180			
PSE Th32	thickness (mm)	40	60	80	100	120	140	160	180		
PSE Th38 + PIR Th24	thickness (mm)					100	120	140	160	180	
PSE Th32 + PIR Th24	thickness (mm)						100	120	140	160	180

FINISHES FOR **SPECIAL POINTS**

		Metal profiles	Welded corners
AQUILA	ALL FINISHES	yes	yes







CAB GEFFLOT ET VITEL RENNES

ARCHITECT:
SEVRES LOIRE HABITAT
FIXER:
SONISOL



ARCHITECT:

CABINET DOUANES et BE PROJEX

FIXER:

CABRE

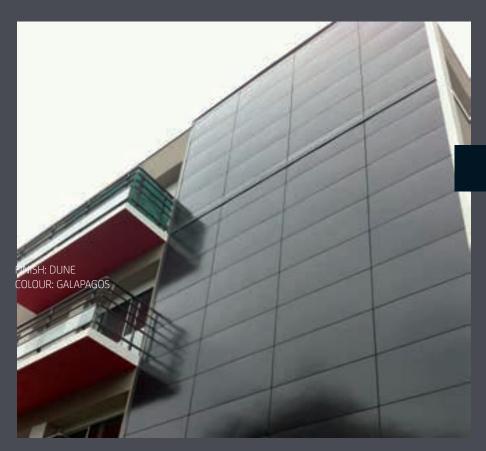


ARCHITECT:

Cabinet Vitel/Géflot (Rennes) **FIXER:**

AXIMA (Bouguenais)





RES LES MADELEINES[MORTAGNE SUR SÉVRES (85)]

ARCHITECT:
Cab Dugast à La Roche sur Yon
MAIN CONTRACTOR:
Vendée Habitat La Roche sur Yon.
FIXER:
Bergeret à La Roche sur Yon



COLOURS

GRIS - NOIR



Argent - 90



Gris nuage CM9923



Safari - M6120



Souris - 299



Galapagos - 290



Fer - 264



Gris vert - 7190



Gris quartz - 7193



Gris anthracite 7161



Gris ardoise 7151



Chiné gris bleu - 9925



Noir opak - 9926



Noir - 60

Whilst every care and attention has been taken, slight colour variations may occur between physical samples and the colours reproduced in this brochure.

NEW COLOURS

ONYX



Cuivre - 9936



Or scintillant 9935



Gris rainbow 9938



Gris silver 9937

CANOPEE



Anthracite - C160



Cendré - C120



Acier - C190

IRIDESCENT



Blueberry - 9930



Océan - 9934



Lilas - 9932

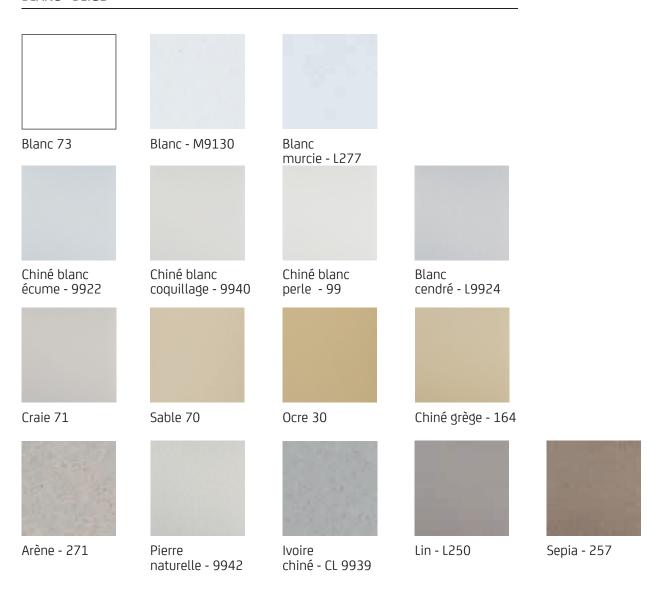


Sunset - 9931



Tropical forest - 9933

BLANC - BEIGE



BLEU



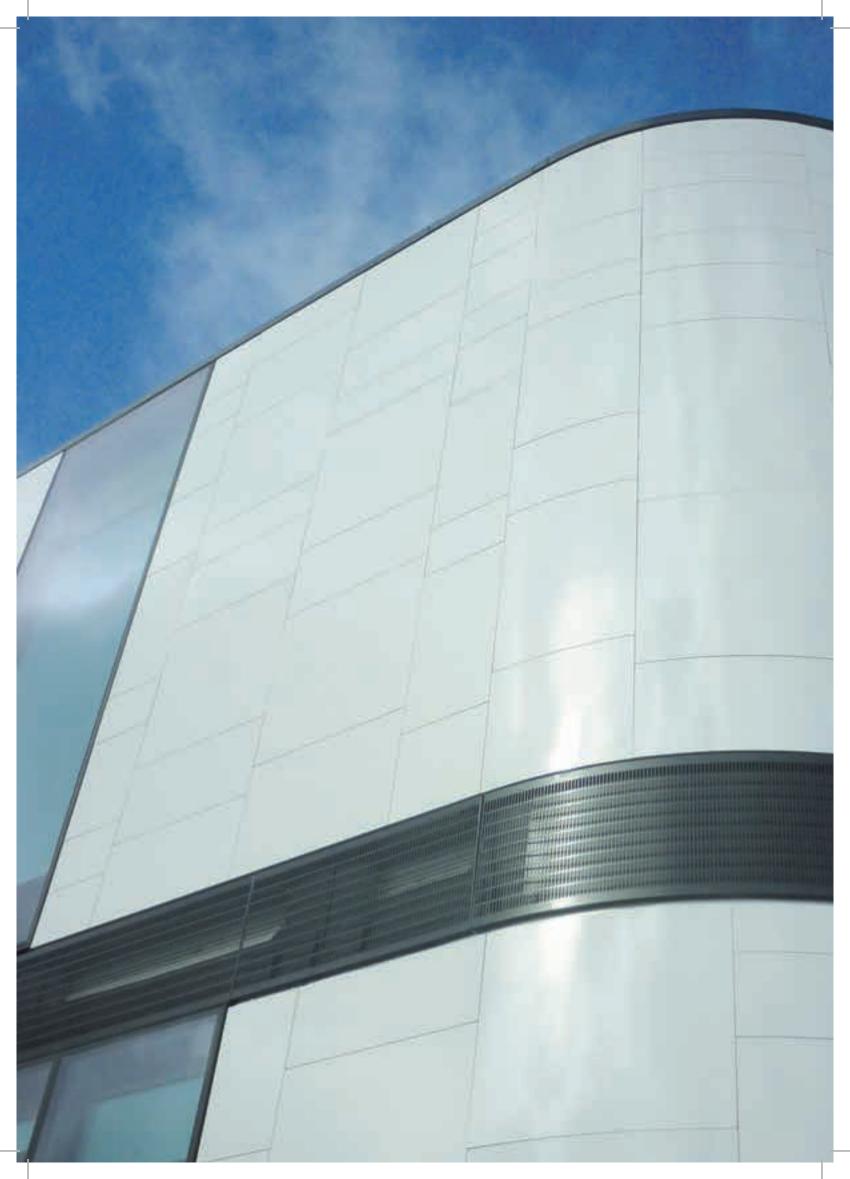
Whilst every care and attention has been taken, slight colour variations may occur between physical samples and the colours reproduced in this brochure.

VERT



ROUGE - ORANGE - MARRON







CAREA® GROOVED PANELS

GROOVED PANELS

CAREA® EXTERIOR WALL CLADDING IS AN EXTERNAL INSULATION SYSTEM INCLUDING CAREA® MINERAL COMPOSITE PANELS FIXED TO CAREA PRIMALU BACKING STRUCTURES, WHICH ARE FIXED DIRECTLY ON THE WALL.

ADDITIONAL INSULATION IS INSERTED BETWEEN THE MAIN WALL AND THE PANEL, THIS INSULATION IS VENTILATED BY AIR CIRCULATING BETWEEN THE MATERIAL AND THE SUBSTRATE SUPPORTING WALL.

CLADDING



OUR STRENGTHS

- Secret fixing
- A large choice of combination (finishes, sizes and colours)
- Under CTSB and BBA approvals
- Easy maintenance



Wood frame fixing possible

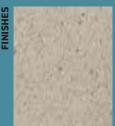
ARDAL (S11)



14 sizes up to 450 x 450mm 1200 x 600mm



26kg/m²











COLOURS ON P. 56/57

ARDAL STRENGTHS

- 14 standard sizes



Archbishop McGrath Catholic High School Architect: HLM Architects

Main Contractor: Leadbitter

Central Cladding Systems



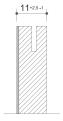


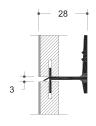
MADE IN FRANCE

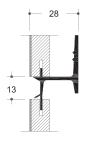
FINISHES FOR **SPECIAL POINTS**

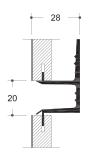
	FINISHES	SIZES	FM	AC	СВ	СТ
	MATT	1200X600	yes	yes	yes	no
ARDAL	GLOSSY RIVEN SHELL	UP TO 900X900 450X450	yes	yes	yes	yes

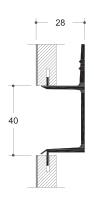
ABREVIATIONS	FM	METAL PROFILES
	AC	WELDED CORNERS
	CB	MITRED CORNERS
	CT	TREATED EDGES





















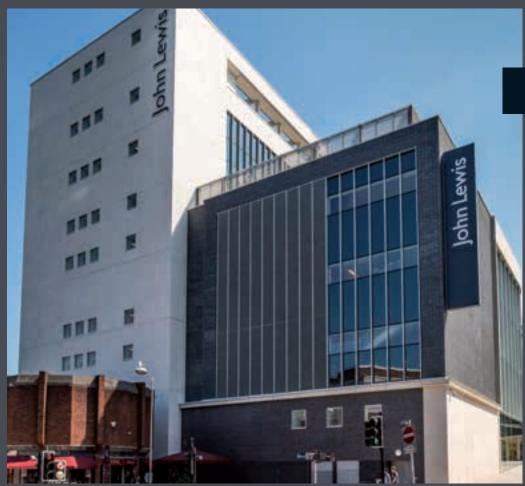
JOHN LEWIS [YORK]

ARCHITECT:
DLA Architecture
MAIN CONTRACTOR:
Caddick construction
FIXER:
Coverstructure

BETHNAL GREEN RESIDENCE [LONDON]

ARCHITECT:
Stock Wolstencroft (London)
FIXER:
OCL facades (London)





JOHN LEWIS RETAIL [EXETER]

ARCHITECT:

Glenn Howell Architects

Archbishop McGrath Catholic High School

ARCHITECT:

HLM Architects MAIN CONTRACTOR:

Leadbitter

FIXER:

Central Cladding Systems



ACANTHA







Maximum size

3000 x 900mm

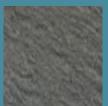


S14: 36kg/m² **S16:** 38 to 43kg/m²









RIVEN



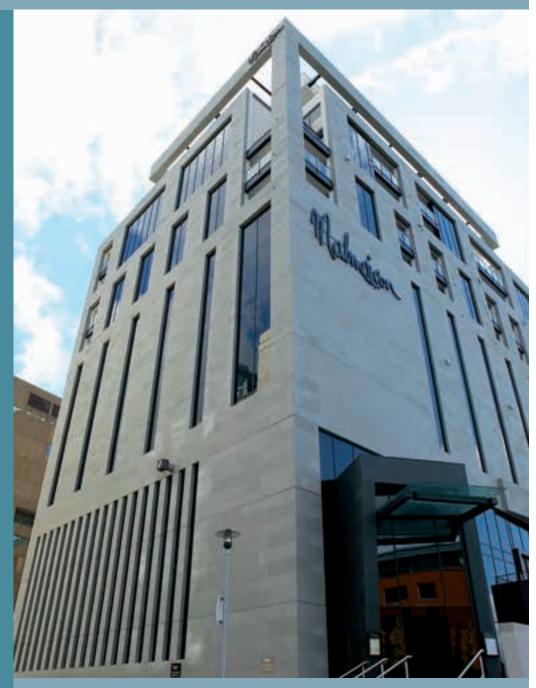




COLOURS ON P. 56/59



ACANTHA STRENGTHS



Malmaison Hotel (Liverpool)

Architect:

Main Contractor:

Red architectural/Alufix





MADE IN FRANCE

FINISHES FOR **SPECIAL POINTS**

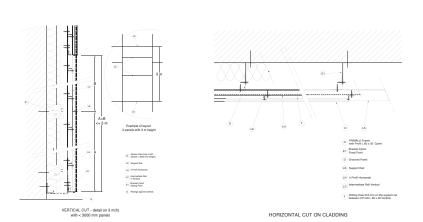
	FINISHES	PANELS SIZES	FM	AC	СВ	ВОМ	ВОТ
	MATT			yes	yes	yes	yes
	GLOSS			yes	yes	yes	no
	RIVEN			yes	yes	no	yes
ACANTHA	RHODES	up to 1800	VOC	no	no	no	yes
ACANTHA	PAPYRUS	x 450	yes	no no	no	yes	
	URBA			no	no	no	yes
	MOON TAIGA			no	no	no	yes
				no	no	no	yes

		MO	ON			no	no	no	yes	
		TAI	GA			no	no	no	yes	
ABREVIATIONS	FM AC CB BOM BOT	METAL PROFI WELDED COF MITRED COR MOULDED BI TREATED BIR	RNERS NERS RD MOUTH	Meta	l profil	Welded corners	Mitred corner	Moulded mouth	bird	Treated bird mouth
ACANT	THA 514	14 -40	3		13	29	40	29		
ACAN	ТНА S16	16 443	32 à 35		32 à 35	32 à 3 20	40	32 à 35		





- 1 : Grooved Vertical Profile Cprim L65x50 with bracket Cprim (1 fixed and 3 sliding points)
 2 : Support Rail
 3 : h Profile
 4 : Starter Rail
 5 : Grooved Panel
 6 : Intermediate Rail



(LH) In Profil in Hori VERTICAL CUT - detail on 6 m(h) with 3000 mm panels



TRESHAM COLLEGE

[NORTHAMPTONSHIRE]

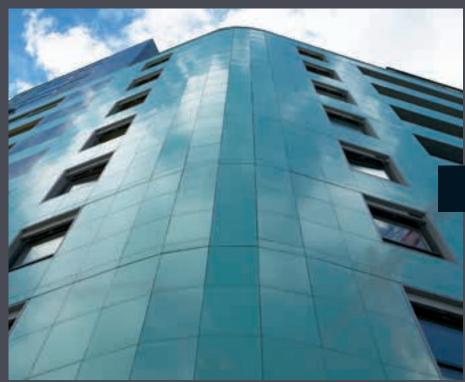
ARCHITECT:
Bond Bryan
FIXER

BAM Construction

LAW AND COURT BUILDING AT THE UNIVERSITY OF HERTFORDSHIRE

ARCHITECT:
RMJM
MAIN CONTRACTOR:
ISG PLC





THE GATEWAY

[LEEDS

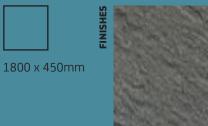
ARCHITECT:
Cary Jones
FIXER:
Baris

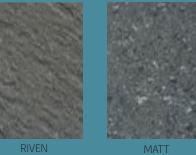


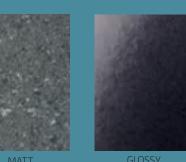
ARMADA (521)

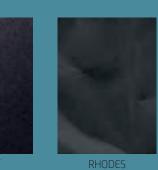


50kg/m²



















400 x 500mm 600 x 500mm





ARMADA STRENGTHS

COLOURS ON P. 56/57

aggression resistance (Q4)

CAUCASE



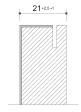


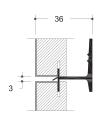


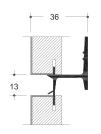
FINISHES FOR **SPECIAL AREAS**

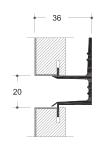
	FINISHES	PANEL SIZES L x h (in mm)	FM	AC	СВ	вом	ВОТ
	MATT			yes	yes	yes	yes
	GLOSSY			yes	yes	yes	no
	RIVEN			yes	yes	no	no
	RHODES	UP TO 1800 x 450	VOS	no	no	no	yes
	PAPYRUS	OP 10 1600 X 430	yes	no	no	no	yes
	URBA			no	no	no	yes
	MOON		-	no	no	no	yes
	TAIGA			no	no	no	yes
ARMADA	SCHISTE	250 x 250 500 x 500 750 x 500 1000 x 500		yes	yes	yes	yes
	CAUCASE	400 x 500 600 x 500	yes	no	no	yes	yes
	MATT	900 X 300 LINEA LISTON TORUS		yes	yes	yes	yes

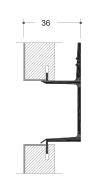
ABREVIATIONS FM METAL PROFILES
AC WELDED CORNERS
CB MITRED CORNERS
BOM MOULDED BIRD MOUTH
BOT TREATED BIRD MOUTH













RÉSIDENCE LABARROIS

[NŒUX LES MINES]

ARCHITECT:

SIA Habitat (Douai)

FIXER:

Genty (Saint Laurent Blangy)

RÉSIDENCE QUARTIER PAVÉ BLANC

[CLAMART]

ARCHITECT:

IDF architecture (Nogent-sur-Oise)
FIXER:
SA Aiguillon





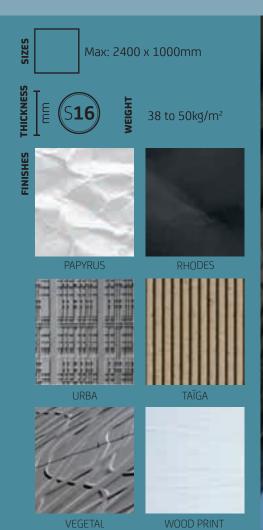
RÉSIDENCE LES EXPLORATEURS

[FEIGNIES]

MAIN CONTRACTOR:
Promocil
FIXER:
SEPIC

ARTEMA







MOON

AVAILABLE IN MATT AND GLOSSY COLOURS ON P. 56/59

ARTEMA STRENGTHS

- Bespoke finishes on request
- Curved panels

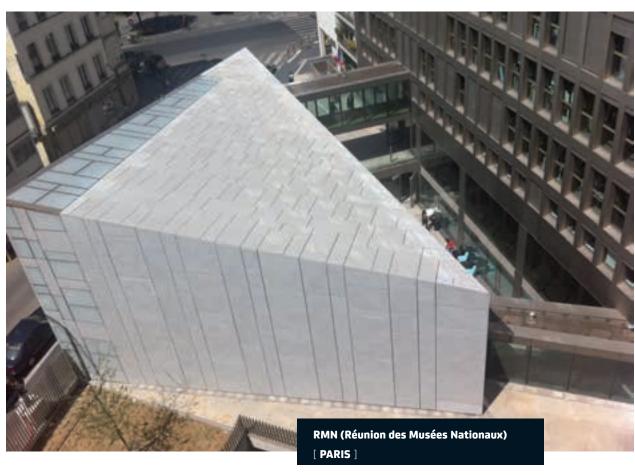




FINISHES FOR **SPECIAL POINTS**

	FINISHES	PANEL SIZES L x h (in mm)	FM	AC	СВ	ВОМ	ВОТ
	MATT			yes	yes	yes	yes
	GLOSSY			yes	yes	yes	no
	RIVEN	up to 2400 x 1000		yes	yes yes	no	no
	RHODES			no	no	no	yes
ARTEMA	PAPYRUS		V05	no	no	no	yes
ARTEMA	URBA		yes	no	no		yes
	[NEW] MOON			no	no	no	yes
	TAIGA			no	no	no	yes
	WOOD FINISH			yes	yes	no	yes
	VEGETAL			no	no	no	yes

ABREVIATIONS	FM	METAL PROFILES
	AC	WELDED CORNERS
	CB	MITRED CORNERS
	BOM	MOULDED BIRD MOUTH
	BOT	TREATED BIRD MOUTH



ARCHITECT:

Architectes 2/3/4 F ROUX et E PUZENAT (Paris 12)

FIXER:

ARBLADE TACOIGNIERES (MAP LAVAL)

COLOURS

Whilst every care and attention has been taken, slight colour variations may occur between physical samples and the colours reproduced in this brochure.

GRIS - NOIR



Gris pale - 1390



Gris nuage CM9923



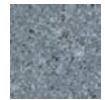
Galet - 2362



Boreal - 9024



Roscoff - 9080



Eclipse - 9023



Basalte - 9081



Chiné gris bleu - 9925



Gris anthracite 9919



Gris ardoise 9947



Gris taupe - 2310



Noir- 384



Noir opak - 9926



Noir ardoise chiné - 9927



Noir labrador - 9026

NEW COLOURS

IRIDESCENT





Océan - 9934



Blueberry - 9930



Tropical forest - 9933



Sunset - 9931

CANOPEE



Argent martelé



Marron martelé



Noir martelé

ONYX



Cuivre - 9936



Or scintillant 9935



Gris rainbow 9938



Gris silver 9937

VERT



Aqua marine -1622



Vert d'eau - 1688



Vert pastel - 6400



Vert argile - 9943



Vert évasion chiné - 9945



Vert anis



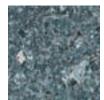
Vert jaune - 6416



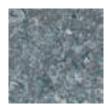
Vert pin - 6415



Lichen - 9035



Vert des Indes - 92028



Mer d'Irlande 9050



Vert menthe 9944



Vert clair 9941

Whilst every care and attention has been taken, slight colour variations may occur between physical samples and the colours reproduced in this brochure.

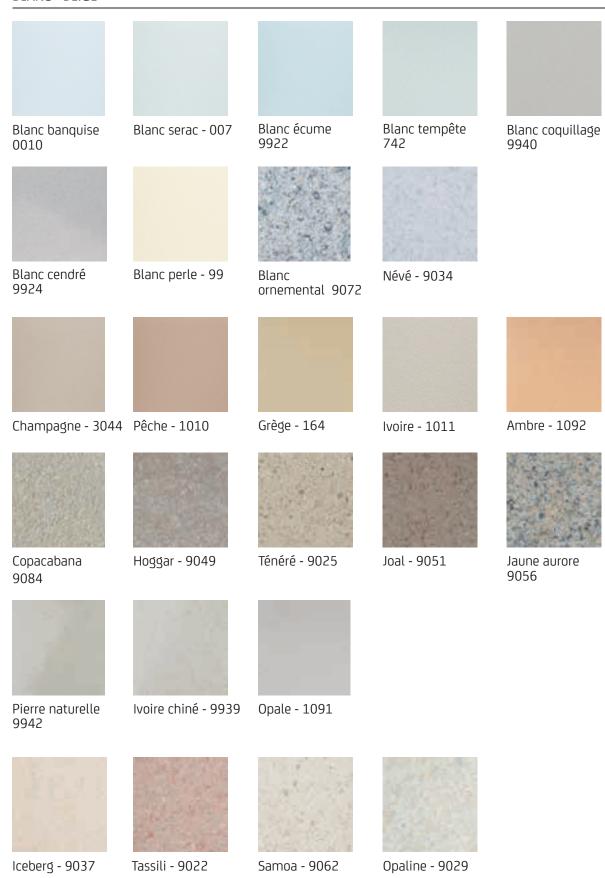
ORANGE - ROUGE - MARRON



BLEU



BLANC - BEIGE







WINDOW POD SYSTEM BY CAREA®

System for external thermal insulation dedicated to doors, windows and any other opening system components.

This system offers an aesthetic and thermal solution which is quick and easy to install

SIZES

Sills: 1400 x 650 x 50mm HOB standard part: 720 x 585 x 60mm

FINISHES



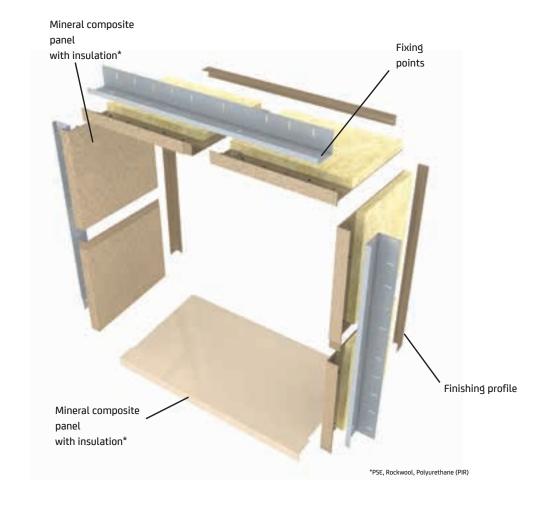
MATT



RIVEN



PAPYRUS



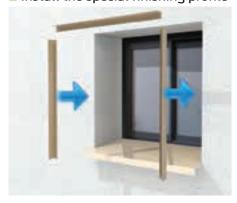
This system offers an AESTHETIC and THERMAL solution which is QUICK and EASY to fix..

STEPS

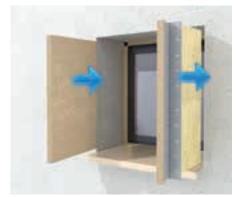
1 Install the sill



2 Install the special finishing profile



3 Install the reveals and head



4 Final adjustment









Flash the code to access to HOB video.



CAREA® PRIMALU

COMPLETE SYSTEM OF BACKING STRUCTURE

COMPLETE SYSTEM OF BACKING STRUCTURE FOR EXTERNAL THERMAL INSULATION, ASSOCIATING A PRIMARY COMPLEX CPRIM AND A SECONDARY COMPLEX CPRIM+ FOR THE FIXING OF CAREA® GROOVED PANELS.



LENGTH CPRIM	EDGE TO E	EDGE DISTANCE MAX
100	125	150
120	145	170
160	185	210
200	225	250

CAREA® PRIMALU is **THE SOLUTION**

to optimise the use of **CAREA®** systems.

- Designed for an aesthetic solution of special points
- Speed fixing to the helping hand on the Cprim market
- Vertical rails at up to 900mm centres
- Specially designed to give the best aesthetic solution

A single point of contact: CAREA®, for your whole facade.



CAREA® PRIMALU is composed of:

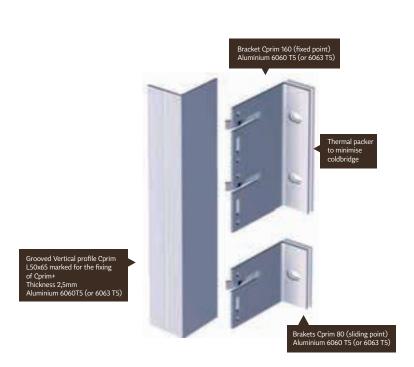
Cprim (primary frame)

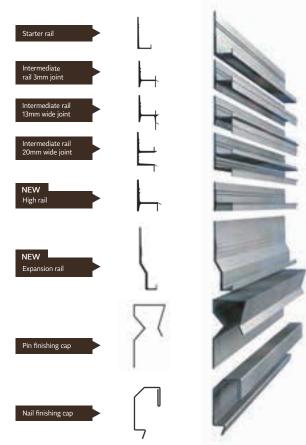
- Bracket Cprim 160 (fix/butting)
- Bracket Cprim 80 (slinding fixing)
- Vertical profile Cprim L50x65

Cprim+ (secondary frame)

- Starter rail
- Intermediate rail 3mm joint
- Intermediate rail 13mm wide joint
- Intermediate rail 20mm deep joint
- Expansion Rail
- High rail
- End cap rails

CPRIM ELEMENTS

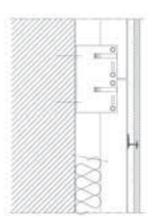




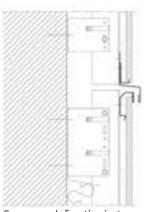


LENGTH	DISTANCE BETWEEN FROM OF WALL TO FRONT OF THE				
100 mm	125 mm	150 mm			
120 mm	145 mm	170 mm			
160 mm	185 mm	210 mm			
200 mm	225 mm	250 mm			

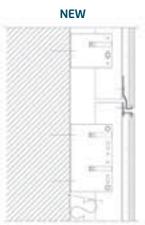
SYNOPSIS OF SPECIAL POINTS



Post butting using rigid clips



Framework fractioning using a top stop claw



Fractioned framework without aluminium flashing



TECHNICAL CENTRE CAREA®

TO ANSWER YOUR TECHNICAL ENQUIRES, CAREA HAS CREATED THE TECHNICAL CENTRE AND DESIGN **DEPARTMENT**

- Study of the optimal way to use the CAREA product
- Research for improvement for the innovation of materials
- Technical survey
- Technical assistance when required

R&D has helped CAREA to become the market leader as a manufacturer of grooved facade materials.



IN ORDER TO OBTAIN
THE PERFECT
INSTALLATION
EVERYTIME, WE
CREATED CAREA®
SCHOOL.
OUR DEDICATED
TECHNICAL TEAM
TRAINS YOU IN EVERY
STAGE OF FITTING OUR
PRODUCTS TO ACHIEVE
PERFECTION FOR EACH
PROJECT.

SCHOOL

YOUR QUESTIONS

- What technical documents are available with regard to the fixing of facade facing?
- What is the manufacturing process?
- How do you optimise the delivery of the products on the site to the installation of the project?
- How are our products used (fitting of products, treatment of special points, repair and replacement of panels...)?
- What tools are required for correct fitting?

THE ANSWERS: THEORY AND MANUAL TRAINING

The theory lessons are dedicated to understanding the technical advice and the knowledge of "art work"; They are illustrated with clear graphics and models. The technical training comprises of a hands on approach.

1/ Interlocking panels (Surfacing, panelling, cladding) 2 / Grooved panels

3 / Undercut anchored panels

In addition to the correct tools, the fixing method is critical to a perfect installation.





SIR WILLIAM STAINER SCHOOL [CREWE]

MAIN CONTRACTOR:

Willmott Dixon (Design & Build)

FIXER:

Roofdec

MAC GREGOR ROAD [CHELSEA]

ARCHITECT:

Aldington craig and collinge

MAIN CONTRACTOR:

Clarendon

FIXER:





RUE ROMAIN ROLLAND [NANTES]

ARCHITECT:
Cabinet AURA (Nantes)
MAIN CONTRACTOR:
ADI (Nantes)
FIXER:
Axina Nantes



ARCHITECT:
Falconer Chester Hall
MAIN CONTRACTOR:
Denizen
FIXER:
Eaga







SÈVRES HOSPITAL [SÈVRES]

ARCHITECT:
Atelier 11 (Paris)
FIXER:
Marteau - Sprite





CURIAL

[PARIS]

ARCHITECT:

Arcane (Paris)

MAIN CONTRACTOR:

Paris Habitat (Paris)

FIXER:

Lucas Réha (Laval) Brézillon (Roissy)



[BIRMINGHAM]

ARCHITECT:

AEW Architects

MAIN CONTRACTOR: Bowmer et Kirkland

FIXER: ECL Contracts



